# POZNAN UNIVERSITY OF TECHNOLOGY



#### EUROPEAN CREDIT TRANSFER AND ACCUMULATION SYSTEM (ECTS)

pl. M. Skłodowskiej-Curie 5, 60-965 Poznań

# **COURSE DESCRIPTION CARD - SYLLABUS**

Course name

Industrial automation systems

**Course** 

Field of study Year/Semester

Electrical Engineering 2/3

Area of study (specialization) Profile of study

Electrical Systems in Industry and Vehicles general academic

Level of study Course offered in

Second-cycle studies English

Form of study Requirements

full-time elective

**Number of hours** 

Lecture Laboratory classes Other (e.g. online)

15 15 0

Tutorials Projects/seminars

0 0

**Number of credit points** 

2

### **Lecturers**

Responsible for the course/lecturer: Responsible for the course/lecturer:

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Wydział Automatyki, Robotyki i Elektrotechniki

ul. Piotrowo 3a 60-965 Poznań

### **Prerequisites**

Has in-depth knowledge of the construction and design of electrical systems, in particular measurement and control systems, knows basic information about PLCs and microcontrollers.

### **Course objective**

Provide students with basic knowledge of programming and application of programmable controllers for industrial process control.

# **Course-related learning outcomes**

Knowledge

Has in-depth knowledge of the construction and design of complex electrical systems, in particular measurement and control systems, knows the basic processes occurring in the life cycle of technical systems.

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#### Skills

Can - when formulating and solving unusual engineering tasks and simple research problems - use a system approach, take into account non-technical aspects, use information and communication methods and tools.

### Social competences

Recognizes the importance of knowledge in solving cognitive and practical problems and understands that in technology, knowledge and skills quickly become obsolete and therefore require constant replenishment.

### Methods for verifying learning outcomes and assessment criteria

Learning outcomes presented above are verified as follows:

#### Lecture:

- assessment of the knowledge and skills shown in the problem-based written test, carried out during the last lecture (90 min.).

### Laboratory:

- checking and awarding the knowledge necessary to implement the problems posed in a given area of laboratory tasks,
- evaluation of the implemented project; Project topics are distributed to students during 4 laboratory classes; Projects are carried out in groups of 2-3 people; The project concerns writing the control of a selected process or part of a technological process.

#### **Programme content**

#### Lecture:

Introduction to control issues: the concept of control, implementation of digital control of industrial processes, control system with a programmable controller, implementation of the control algorithm, input measurement and status signals, output control signals, classifications of programmable controllers. Construction and operation of the controller and programmer. Programming languages: ladder (LD), structured (ST), instruction lists (IL), function blocks (FBD), sequential programming (SFC). Application of digital regulators.

### Laboratory:

- familiarization with dedicated laboratory sets containing a PLC controller,
- overview of programming tools,
- creating a project, hardware configuration, writing an elementary program in the selected programming language, testing the program, archiving the project,
- use of basic logic operations, timers, comparators, flip-flops, use of DI, DO, AI, AO,
- selection of sensors and measuring transducers,
- use of PID controllers,
- design of the control of a selected technological process in industry.

### **Teaching methods**

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#### Lecture:

Multimedia presentation, presentation illustrated with examples given on the board.

# Laboratory:

Introduction to the task, programming the task and its verification with the use of dedicated laboratory sets and software, testing the results of the program.

# **Bibliography**

#### Basic

- 1. Kasprzyk J., Programowanie sterowników przemysłowych., WNT, Warszawa, 2006.
- 2. Gilewski T, Szkoła programisty PLC : sterowniki przemysłowe, Wydawnictwo Helion, Gliwice, cop. 2017, ISBN: 978-83-283-3082-5.
- 3. SIMATIC, Programming with STEP7, Manual, Wydanie 5/2010, Siemens A.G.
- 4. Ladder Logic (LAD) for S7-300 and S7-400 Programming, Reference Manual, 6ES7810-4CA10-8BW1, 05.2010, Siemens A.G.

# Additional

- 1. Simatic S7 Programowalny sterownik S7-1200, Podręcznik systemu, Wydanie 4/2009, Siemens A. G.
- 2. J. Kwaśniewski. Programowalny sterownik SIMATIC S7-300 w praktyce inżynierskiej, Wydawnictwo BTC, Legionowo 2009.
- 3. J. Kwaśniewski, Sterowaniki PLC w praktyce inżynierskiej, Wydawnictwo BTC, Legionowo 2008.
- 4. J. Kwaśniewski. Programowalne sterowniki przemysłowe w systemach sterowania, Wydawnictwo Katedra Automatyzacji Procesów AGH, Kraków 1999.

# Breakdown of average student's workload

	Hours	ECTS
Total workload	55	2,0
Classes requiring direct contact with the teacher	30	1,0
Student's own work (literature studies, preparation for laboratory, preparation for tests, project preparation as part of laboratory classes)	25	1,0

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<sup>&</sup>lt;sup>1</sup> delete or add other activities as appropriate